

2.4

Date: Wednesday, 5/16/2007 1:29:35 PM
Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HELIACCESS STEP LH
Job Number	: 32391	Part Number	: D206628021BL
Estimate Number	: 10855	Drawing Number	: N/A
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 5/16/2007 S.O. No. : N/A	Drawing Revision	: N/A
Prsht Rev.	: NC	Material	: N/A
First Issue	: N/A Type : LARGE FAB ASSY	Due Date	: 6/15/2007
Previous Run	: 32249	Qty:	Um: Each
Written By	: <u>Kim Johnston</u>		
Checked & Approved By	: <u>Kim Johnston</u>		
Comment	: Est Rev.D as per ECN 766 JLM		

Additional Product

Job Number:			
Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
Comment: DOCUMENT CONTROL Photocopy blue file and type labels as per PPP D206-628-021 CHG 002			
2.0	32391A	206L /407 STEP ASSY LH	
Comment: Sub-Component SUB-COMPONENT D2724-041 B <u>32391A</u>			
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Pick Packing Kit			
4.0	D27317	Mounting Lug	
Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Pick: Qty Part Number Description Batch 4 D2731-7 Mounting Lug <u>D30995</u>			
5.0	D2856400	Abrasion Strip	
Comment: Qty.: 1.1708 f(s)/Unit Total : 4.6830 f(s) Pick : Qty Part # Description Batch 2 D2856-400 6.9" Abrasion Strip <u>D32020</u>			

4pc
SP
33125
324374 YU

Kim Johnston

Date:
User:

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Drawing Name: HELI ACCESS STEP LH

Job Number: 32391

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Job Number:



Seq. #:

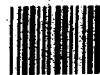
Machine Or Operation:

Description:

6.0

D3394043

LUG ASSY



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 D3394-043

LUG ASS, Y

530998 (4) ✓

33615 ✓

7.0

AN412A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN4-12A

Bolt

7103962 ✓

8.0

AN413A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN4-13A

Bolt

7104118 ✓

9.0

AN415A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN4-15A

Bolt

7109072 ✓

10.0

AN960JD416

Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

+1

12 AN960JD416

Washer

7103691 ✓

11.0

MS21042L4

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

12 MS21042L4

Nut (or MS21042-4)

7102552 ✓

7/10/06/260

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Part Number: D206628021BL

Job Number:



Seq. #:

Machine Or Operation:

Description:

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-628-021

Location:

PPP Rev:

14.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U A. J. 15